

Lunch & Learn Europe - September 2025

## Migration - Q&As

## How to handle customer/project-specific MBR elements?

This would be handled on a customer-by-customer basis. Firstly, we would assess if we can decustomize the customer/project-specific customization with new product features or if we need to keep it. During the assessment, we could decide to implement a custom MBR transformation tool transformer, to either:

- De-customize the relevant MBRs and update the MBR design accordingly
- Or, if the customization is required, we would update the MBR design accordingly as the reimplementation of the customization may have changed.

## Can the tools be used for migration from PAS-X MES 3.3.0 to 3.4.0?

Upgrading PAS-X MES from version 3.3.x to 3.4.x can be done using the standard update process. In this case, a migration is not necessary. Migration tools are only required when moving from PAS-X MES 3.1.8 to 3.3.x/3.4. x.

## What exactly cannot be migrated? Are there any known gaps?

In general, all the data required for the new target system can be migrated or created, either automatically or manually (master data, adjusted configurations, recipe data). However, some items will not be migrated because they no longer exist such as discontinued features. For these items we will deliver an alternative design within our migration plan. RunTime data such as the most recent CX values or equipment status, counters and timers can be migrated during cutover.

If you have any further questions or require additional information, please get in touch.